

# **QUESTION BANK**

#### **1FY3-07: BASIC MECHANICAL ENGINEERING**

**CO1**: Students will be able to **understand** the various machines and power transmission related to it.

**CO2**: Students will be able to **describe** the importance of mechanical engineering in any industry and to relate with various concepts in thermal based industry.

CO3: Students will be able to understand the refrigeration system and manufacturing process.

**CO4**: Students will be able to relate the industrial issues with the environment and to consider key concepts in engineering materials.

## CO1- Power Transmission, IC engine, Pump

CO2- Introduction of Thermodynamics, Boiler, power plant, turbine, compressor

CO3-Refrigeration system and Air conditioning, Manufacturing Process

**CO4-** Heat treatment, engineering materials

- 1. Explain working of four stroke petrol engine with neat diagram.
- 2. Explain working of two stroke petrol engine with neat diagram.
- 3. Explain working of four stroke diesel engine with neat diagram.
- 4. Explain working of two stroke diesel engine with neat diagram.
- 5. Discuss the differences between four stroke and two stroke engines.
- 6. Explain with suitable sketches the working of four stroke C.I. engine.
- 7. Discuss the differences between spark ignition and compression ignition engines.
- 8. Obtain an expression for the air standard efficiency of an engine working on the Otto cycle.
- 9. Obtain an expression for the air standard efficiency of an engine working on the diesel cycle.
- 10. Explain the different part of I.C. Engine.
- 11. Explain with sketches the working of following:
  - (i) Carburetor (ii) Fuel Injector
- 12. Describe the working of a fuel pump used in Diesel Engine with a neat sketch.
- 13. The bore and stroke of an engine working on the Otto cycle are 17cm and 30 cm respectively. The clearance volume is 0.001025 m3 . Calculate the air standard efficiency.
- 14. Explain the classification of I.C.Engines.
- 15. Describe a battery ignition system with the help of a sketch.
- 16. Describe a magneto ignition system with the help of a sketch.
- 17. Compare the battery ignition with magneto ignition system.
- 18. Compare coil ignition system with magneto ignition system.
- 19. Write short note on governing of I.C. Engines.
- 20. What are the two main types of cooling systems? Explain them with diagram
- 21. A four stroke petrol engine of 250 mm bore and 375 mm stroke works on Otto cycle. The clearance volume is 0.01052 m<sup>3</sup>. The initial pressure and temperature are 1 bar and 47°C. If the maximum pressure is limited to 25 bar, then find the efficiency of the cycle.
- 22. In an air standard Otto cycle, the compression ratio is 7 and the compression begins at 1 bar and 313K. the heat added is 2510 kJ/kg. Find the
  - a. (1). Maximum temp and pressure of the cycle
  - b. (2) Cycle efficiency and mean effective pressure.

Take for air  $C_v$ =0.718kJ/kgK and R=287 J/kgK

- 23. Define:
  - (a) Stroke length
- (b) Clearance volume
- (c) Swept volume
- (d) Compression ratio (e) Mean effective Pressure
- (f) Air standard efficiency

- 24. An engine working on Otto cycle has a clearance of 17% of stroke volume and initial pressure of 0.95 bar and temperature 30°C. If the pressure at the end of constant volume heating is 28 bar, find:
  - (i) Air standard efficiency (ii) The max. Temp. in the cycle
  - (iii) Ideal mean effective pressure.
- 25. Explain the working of single acting reciprocating pump with neat diagram.
- 26. Explain the working of double acting reciprocating pump with neat diagram.
- 27. Explain the working of Centrifugal pump with neat diagram.
- **28.** Write a short note on modes of power transmission.
- **29.** Write various functions of power transmission.
- **30.** Derive the expression for Length of open belt.
- **31.** Derive the expression for Length of cross belt.
- **32.** Derive the expression for slip of belt.
- **33.** Compare slip and creep.
- **34.** Derive an expression for velocity ratio of driven pulley to driving pulley.
- **35.** Derive an expression for velocity ratio of driven pulley to driving pulley for compound belt.
- 36. Derive the expression for ratio of tensions on slack and tight side of flat belt.
- 37. Derive the expression for ratio of tensions on slack and tight side of v belt.
- 38. Derive the expression for Centrifugal tension.
- 39. An open belt drive connects two pulley 120 cm and 50 cm diameter, on parallel shaft 4 m apart. Maximum tension in the belt is 1855.3 N. The driver pulley of 120 cm diameter runs at 200 rpm. Determine the power transmitted. Take  $\mu$ =0.3.
- 40. A belt drive is required to transmit 10KW from a motor running at 400 rpm. He belt is 12 mm thick and has a mass density of 0.01 gm/mm<sup>3</sup>. Safe stress in the belt is not to exceed 2.5 N/mm<sup>2</sup>. Diameter of driving pulley is 240 mm whereas the speed of driven pulley is 200 rpm. The two shafts are 2 m apart. Determine the width of the belt. Take  $\mu$ =0.3.
- 41. 3KW of power is transmitted by an open belt drive. The linear velocity of belt is 3m/s. The angle of lap of the smaller pulley is 150°. The coefficient of friction is 0.3. Determine the effect on power transmission in following cases:
  - (i)Initial tension in the belt is increased by 8%
  - (ii)Initial tension in the belt is decreased by 8%
  - (iii)Angle of lap is increased by 8% by use of idler pulley, for same speed and tension on tight side.
  - (iv) Coefficient of friction is increased by 8% by suitable dressing to friction surface of the belt.
- 42. Explain the types of belt drives.

- 43. Differentiate between V-belt and flat belt.
- 44. Explain advantage and disadvantage of v belt drive over flat belt drive.
- 45. Find the power transmitted by a belt running over a pulley of 500 mm diameter at 300 rpm. The coefficient of friction between belt and pulley is 0.24, angle of lap 150° and maximum tension in belt is 2.4525 KN.
- 46. A pulley 30 cm in diameter running at 200rpm is connected by a belt to another pulley at a distance of 3m, the second pulley has to run at 120 rpm. The belt is 5 mm thick. Allowing a slip of 3% between the belt and each pulley, determine the size of second pulley and % of total effective slip.
- 47. Suggest a method to transmit power from the driver shaft to driven shaft for the following cases:
  - (i) When the two shafts have the same axis.
  - (ii) When the two shafts are parallel
  - (iii) Between non parallel and non intersecting shafts.
- 48. Write short note on spur gear, spur rack and pinion, helical spur gear.
- 49. Write short note on straight bevel gear, Spiral bevel Gear, Zerol Bevel Gear.
- 50. Write short note on Hypoid Gear, Worm Gear.

### CO<sub>2</sub>

- 1. Explain Zeroth law of Thermodynamics.
- 2. Explain First law of thermodynamics.
- 3. Explain the Second law of thermodynamics.
- 4. Derive the work done for following process:
  - a. Isochoric process
  - b. Isobaric process
  - c. Isothermal process
  - d. Adiabatic process
- 5. Differentiate between Homogenous and Heterogeneous system.
- 6. What are charle's law, Gay- Lussaic's law & boyle's law?
- 7. What are the differences among open, close and isolated system?
- 8. Classify boiler and explain each type of boilers.
- 9. Differentiate between water tube and fire tube boiler.
- 10. Write the short note on Indian Boiler Act.
- 11. Describe working of Locomotive boiler with neat and clean diagram.
- 12. What are the characteristics of a good boiler?
- 13. What are the boiler mountings and accessories?
- 14. Explain the various types of boiler mountings with neat and clean diagram.
- 15. Explain the various types of boiler accessories with neat and clean diagram.
- 16. What is the working of economizer in power plant?
- 17. What is the working of air pre heater in power plant?
- 18. Describe the working of Benson boiler with neat and clean diagram.
- 19. Describe working of Lamont boiler with neat and clean diagram.

- 20. What are the advantages of high pressure boiler?
- 21. Describe working of Cochran boiler with neat and clean diagram.
- 22. Describe working of Lancashire boiler with neat and clean diagram.
- 23. Describe working of Babcock & Wilcox boiler with neat and clean diagram.
- 24. Give the classification of various types of power plant.
- 25. Briefly describe gas turbine power plant with neat diagram.
- 26. Briefly describe hydro electric power plant with neat diagram.
- 27. Write the short notes on solar energy.
- 28. Explain the working of wind energy with neat diagram.
- 29. Write the short notes on Tidal Power energy.
- 30. Write the short notes on Geothermal Power.
- 31. Write the short notes on OTEC energy.
- 32. List the conventional and non conventional power plant.
- 33. Briefly describe steam power plant with neat diagram.
- 34. Briefly describe diesel power plant with neat diagram.
- **35.** Briefly describe nuclear power plant with neat diagram.
- **36.** Compare nuclear fission and nuclear fusion.
- **37.** What is global warming?
- **38.** What is the use of a surge tank in a hydraulic power plant?
- 39. What is the main purpose of a condenser in steam power plant?
- 40. Give principle and working of steam turbine.
- 41. What are the main parts of a steam turbine?
- 42. Explain impulse turbine with diagram.
- 43. Explain reaction turbine with diagram.
- 44. What is the difference between impulse and reaction turbine?
- 45. Explain the different types of compressor.
- 46. What are the main components of an open cycle gas turbine?
- 47. Describe solar heater with an example.
- 48. What are the different types of nuclear fuels?
- 49. What is the function of electrostatic precipitator?
- 50. Explain with a neat sketch the working of a nuclear reactor.

#### CO<sub>3</sub>

- 1. What do you understand by refrigeration? What is the unit of refrigeration?
- 2. Explain the difference between heat pump and refrigerator.
- 3. Explain reversed Carnot cycle with neat diagram.
- 4. Explain reversed Brayton cycle with neat diagram.
- 5. Explain Bell- Coleman cycle with neat diagram
- 6. Describe the four general processes of refrigeration cycle.
- 7. Explain the principal and working of Electrolux refrigerator.
- 8. What are the properties of an ideal refrigerant? Explain.

- 9. Explain vapor compression refrigeration cycle with neat diagram.
- 10. Explain vapor absorption refrigeration cycle with neat diagram
- 11. State merits and demerits of an air refrigeration system.
- 12. Explain the different types of compressor
- 13. State the advantages of vapor absorption refrigeration system over vapour compression system.
- 14. How is a refrigerator's performance measured?
- 15. Compare and contrast the working of vapour compression and vapour absorption refrigeration systems?
- 16. Name the important components of a simple vapour compression system and indicate various processes on P-H and T-S diagram.
- 17. Expalin the working of an ice plant with the help of a neat sketch.
- 18. Explain the working of a split air conditioner?
- 19. What are the advantages and disadvantages of thermoelectric cooling?
- 20. Explain the Electrolux refrigeration absorption system with neat diagram.
- 21. Explain the term air conditioning. What are the important factors which play a decisive role in air conditioning?
- 22. Define the following term:
  - a. Specific humidity
  - b. Absolute humidity
  - c. Relative humidity
- 23. How is air conditioning systems classified?
- 24. Define the following term:
  - a. Dry bulb temperature
  - b. Wet bulb temperature
  - c. Dew point temperature
- **25.** Describe briefly with neat sketch a window type air conditioner.
- **26.** Define the term 'by pass factor' used for heating or cooling and derive the expression for it.
- **27.** What is pattern? Enlist its various types.
- **28.** Enlist various types of pattern materials in detail.
- **29.** What is the function of allowances? Explain its various types with neat sketch in detail?
- 30. Explain various types of moulding sands which are used in foundry.
- **31.** Enlist various properties of moulding sand.
- 32. Explain the detail working procedure of green sand moulding with neat sketch.
- 33. What is casting defect? Explain any five types of casting defects with their remedies.
- 34. Write the classification of furnaces? Explain the working of cupola furnace and give its advantages and disadvantages.
- 35. Give the detail classification of various welding processes.
- 36. b) Write short note on welding, soldering, brazing and braze welding.

- 37. What are the main characteristics of hot working as compared to cold working processes?
- **38.** What are the advantage and limitations of hot rolling
- 39. Explain following forming processes extrusion, wire and tube drawing processes.
- 40. Distinguish between wire drawing and tube drawing with sketches.
- 41. Explain the various operation performed by lathe machine.
- 42. Draw a sketch of shaper and explain its working.
- 43. What do you understand by the recrystallisation and recrystallisation temperature?
- 44. Explain:
  - (i) bending(ii) Drawing
- 45. Explain:
  - (i) Chemfering(ii) Boring
- 46. EDraw a sketch of a shaper and explain its working.
- 47. Describe with the help of a suitable diagram of principal parts of milling machine.
- 48. Difference between hot working and cold working processes.
- 49. Explain:
  - (i) Forging (ii) Rolling
- 50. Explain with the help of neat sketches the following hot working processes:
  - (i) Extrusion (ii) Spinning

#### **CO4**

- 1. How are solid solution classified? Give two examples for each.
- 2. Draw and explain unary phase diagram.
- 3. Draw and explain classification of binary phase diagram.
- 4. Draw the microstructure of steel?
- 5. Explain properties and application of cast iron.
- 6. What are the different types of cast irons? Draw the microstructure of any four types of cast irons. Give one application for each.
- 7. Explain with a phase diagram of eutectoid and peritectic reaction.
- 8. With neat sketches explain the mechanism of slip and twining. Also State the differences between them.

- 9. Define harden ability and explain Jominy End Quench test. How to use this Jominy end quench test data?
- 10. Explain Brinell hardness testing and its applications
- 11. What is Hardening? Discuss in detail on different hardening methods and mechanism. Compare hardening and annealing.
- 12. Write a short note on
  - (i) Carburising (ii) Nitriding (iii) Flame hardening (iv) Cyaniding
- 13. What is CCR? Write difference between Normalizing and Tempering
- 14. Write a short note on compositions and properties of the following steels:
  - a. Austenitic stainless steels
  - b. High speed steels
  - c. Matensitic stainless steels
  - d. Maraging steels
- 15. How will you classify brasses on the composition of zinc? Explain the properties and applications of the main types of brasses.
- 16. Explain the steps involved in precipitation hardening treatment.
- 17. What are stainless steels? What are the main characteristics of stainless steels?
- 18. Name different types of stainless steels and their main applications.
- 19. What are HSLA steels? How can high strength and toughness be attained in them?
- 20. Discuss the influence of each of the following alloying elements on the properties of steel:
  - (i) Molybdenum (ii) Chromium (iii) Manganese (iv) Vanadium

- (v) Titanium (vi) Tungsten.
- 21. Discuss the characteristics of aluminium and also mention its alloys, their properties and uses.
- 22. Explain the properties and application of the PVC, PE, PTFE, and ABS
- 23. Give the detailed account on:
  - (i) Urea formaldehydes
  - (ii) Fibre reinforced plastics
  - (iii)Cellulose nitrate.
- 24. Explain PMMA.
- 25. What is polymerization? Describe addition polymerization and condensation polymerization.
- 26. How plastic materials are classified? Explain each classification.
- 27. Write brief notes on following traditional ceramics
  - (i) Clay products (ii) Glasses (iii) Cements (iv) Refractory
- 28. Describe the properties and applications of following structural ceramics
  - (i) Alumina
  - (ii) Partially stabilized zirconia
  - (iii)Silicon carbide (d) Silicon nitride (e) Sialon
- 29. Describe the structures, properties and applications of following commodity thermoplastic polymers:
  - (i) Polyethylene (ii) Polyvinylchloride (iii) Polystyrene
- 30. What do you mean by the term case-hardening?
- 31. What is meant by selective hardening technique?

- 32. What are some selective heating techniques employed for surface hardening?
- 33. What are the factors should be considered while selecting a quenching medium?
- 34. What are the effects of adding alloying elements on the mechanical properties of ferrous alloys?
- 35. What are the effects of lead and sulphur on the machinability of steels?
- 36. What determines whether a stainless steel is austenitic, ferritic or martensitic?
- 37. What are HSLA steels?
- 38. What are heat resisting steels and free-machining steels?
- 39. What are the features that make cast iron an important material?
- 40. 42. What are the effects of carbon on the properties of cast iron?
- 41. What is the influence of cooling rate on the properties of a cast iron?
- 42. Why do stainless steels lose their corrosion resistance when the chromium in solution drops below 12%?
- 43. What are the characteristics of plastics which account for their wide use as engineering materials?
- 44. What are the advantages do thermoplastics polymers have over thermosetting polymers, and vice versa?
- 45. List the properties and typical applications of PVC.
- 46. What is the effect of crystal structure and atomic radii on formation of solid solution between two metallic elements?
- 47. What is a phase or equilibrium diagram? What information may be obtained from an equilibrium diagram?
- 48. What are the three classes of plain steels?

- 49. Rate the order of effectiveness of the following quench media: oil, brine, water and molten salt.
- 50. What are compositions of: (i) brass (ii) Gun metal (iii) Bell metal (iv) bronze.
- 51. Explain the effects of adding the following alloying materials to steel:
  - (i) Si (ii) Mn (iii) Cr (iv) Co (v) W (vi) Ti
- 52. Write short notes on:
  - (i) Nitriding (ii) Cyaniding (iii) Carbo-nitriding
- 53. Explain Annealing, its principle and applications with example.
- **54.** Explain the different methods of heat treatment.
- 55. What is meant by Normalizing? How is it done? What are its effects on the properties of Steel?
- 56. Write short notes on:
  - (i) Hardening (ii) Quenching (iii) Tempering