

# 1. MATERIALS & SPECIFICATIONS OF STEEL

→ Advantages of Structural Steel vs. Concrete

(i) Higher strength.

For M20 concrete,  $f_{ck} = 20 \text{ MPa}$ .

For mild steel,  $f_y = 250 \text{ MPa}$ .

$$\Rightarrow \frac{f_y}{f_{ck}} \approx 10 \text{ to } 12$$

Compressive & tensile strength of steel are equally good.

But for concrete, tensile strength is approx.  $\frac{1}{10}$ th compressive strength.

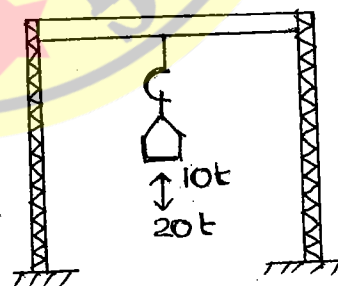
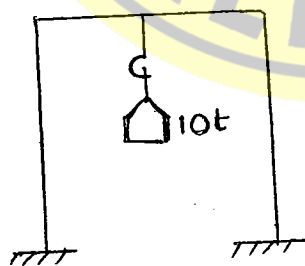
(ii) More economical.

Higher strength to weight ratio for steel compared to concrete. Tall buildings, large span buildings, bridges etc are therefore constructed with structural steel.

(iii) Rapid Construction.

Erection of structure can be completed quickly.

(iv) Easy repair or modification



(v) Ductile material.

$$\% \text{ elongation} = \frac{\Delta l}{l} \times 100$$

$\% \text{ elongation} > 15\% \rightarrow$  Ductile material.

$5\% - 15\%$

$\rightarrow$  Intermediate material.

$< 5\%$

$\rightarrow$  Brittle material.

For steel,  $\% \text{ elongation} > 20\%$ ; shows signs of failure.

(vi) 100% scrap value (reusage value).

Existing steel members can be dismantled and reused for another application with 100% strength.

(vii) Overall construction cost is lesser.

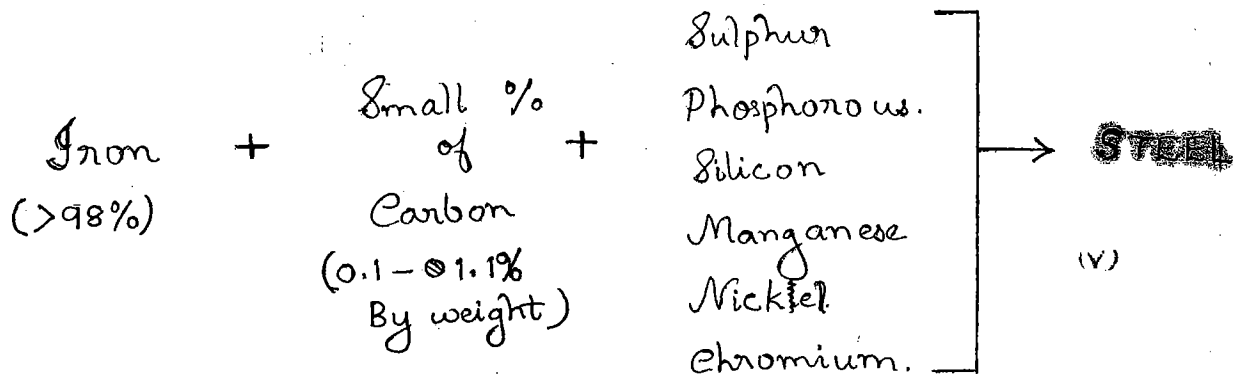
Cost of material, cost of man power, cost of maintenance, dismantling cost etc are cheaper.

(viii) High quality & reliability.

	<u>Safety norms</u>
Working stress method	FOS ( = 3 for concrete = 1.7-1.8 for steel )
Limit state Design	Partial safety Factor. ( = 1.5 for concrete = 1.15 for steel )

Lesser values of FOS, P.S.F for steel are because it's a factory product; quality control is proper and uncertainties are less.

\* Corrosion and proneness to catch fire are the two disadvantages of steel compared to concrete. To make them corrosive and fire resistant, it's an expensive process.



\* Nickel & Chromium content is more in stainless steel giving it anti-corrosive properties

→ Mechanical Properties Imparted by Carbon. ②

- (i) Yield strength
- (ii) Ultimate tensile strength
- (iii) Hardness.
- (iv) Ductility.
- (v) ~~Stiff~~ Toughness.

Carbon content : 0.23% →  $f_y = 250$  MPa.

0.27% →  $f_y = 350$  MPa.

→ Classification of Steel (based on Carbon Content)

- (i) Low Carbon steel. — 0.1 to 0.25%
- (ii) Medium Carbon steel. — 0.25 to 0.6%
- (iii) High Carbon steel. — 0.6 to 1.1%

Mild steel used in RCC constructions as reinforcements } Low Carbon  
 (Fe 250, 0.25%)  
 Structural steel section used in steel building construction }

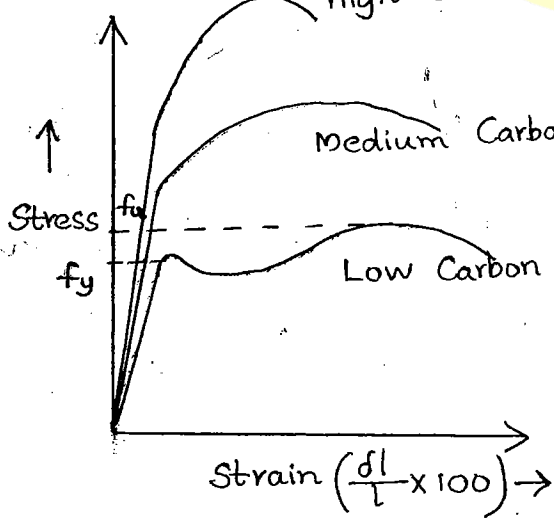
Rails, tyres, high tensile steels, hammers etc. → Medium Carbon  
 (Fe 415, 0.27%)

Stone masonry tools, drills, punches etc. → High Carbon

As carbon content ↑, }  
 High Carbon Steel }  
 yield strength ( $f_y$ ) } ↑  
 ultimate tensile strength ( $f_u$ ) }  
 Hardness of steel. }

Medium Carbon steel }  
 Ductility } ↓  
 Toughness }

Low Carbon Steel.



- ⊙ Hardness must be lesser to improve weldability.
- ⊙ Ductility & toughness are very important for structural steel subj to dynamic & impact loads.

→ General Classification:

(i) Reinforcing Steels. :- used as reinforcement in RCC constructions.

Fe 250, Fe 415, Fe 500 etc.  
steel. ↑ ↖ Yield strength (MPa)

(ii) Structural Steels. :- used in steel building and bridge constructions.

Fe 410, Fe 540, Fe 570 etc.  
steel. ↑ ↖ Ultimate tensile strength (MPa).

For mild steel,  $f_y = 250$  MPa.  
 $f_u = 415$  MPa.

→ Codes & Standards.

Failures of old constructions.  
Performance of existing buildings.  
Researches in various publications } basis for CODE formulation.

⊙ IS 800 — [ 1956 - 1962 (1<sup>st</sup>)  
1984 (2<sup>nd</sup>) WSM  
2007 (3<sup>rd</sup>) LSD ] } code of practise for use of structural steel in general building construct

⊙ IS 875 : 1987 (Five parts) : code of practise for design loads for buildings & structures

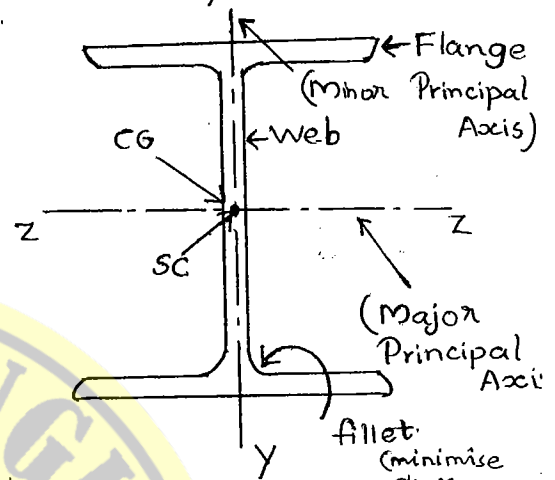
⊙ IS Hand Book No.1 (Steel tables) : a) weight / running meter.  
b) c/s area.  
c) radius of gyration.  
d) section modulus.

→ Rolled Steel Sections

- (i) Rolled steel I-sections or I beams.
- (ii) Rolled steel channel sections.
- (iii) Rolled steel Tee sections or T-bars.
- (iv) Rolled steel angle sections.
- (v) Indian Standard tube sections.
- (vi) Rolled steel bars.
- (vii) Rolled steel plates.
- (viii) Rolled steel sheets.
- (ix) Rolled steel flats.
- (x) Rolled steel strips etc

CG: Centre of Gravity.

SC: Shear centre. (Centre of Flexure)

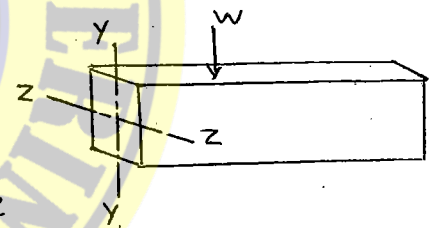


\* Z-Z axis → Major Principal Axis.

Moment of inertia wrt Z-Z axis is more. (bending axis).

$$I_{zz} = \int y^2 dA$$

\* When only transverse loads act on a rectangular beam, bending will be about z-z axis. ∴  $I_{zz}$  should be more. For this, depth of beam is increased.



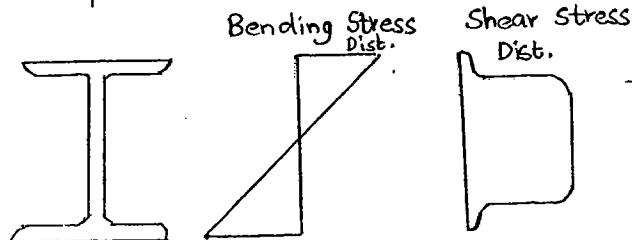
If lateral loads also act on the beam, there will be bending about y-y axis as well. In that case, width of beam is also increased.

\* An I-section may be designated as:

ISLB 500 @ 735.6 N/m ( $\approx 75$  kg/m)

Depth of I-section = 500 mm

Weight per running metre =



- \* 90-92% Bending stress will be taken by Flanges
- \* 11% shear by web.

→ Five Types of I-sections:

- (i) ISJB — Indian Standard Junior Beams
- (ii) ISLB — Indian Standard Light Weight Beams
- (iii) ISMB — Indian Standard Medium Weight Beams
- (iv) ISWB — Indian Standard Wide Flange Beams
- (v) ISHB — Indian Standard Heavy beams Beams.

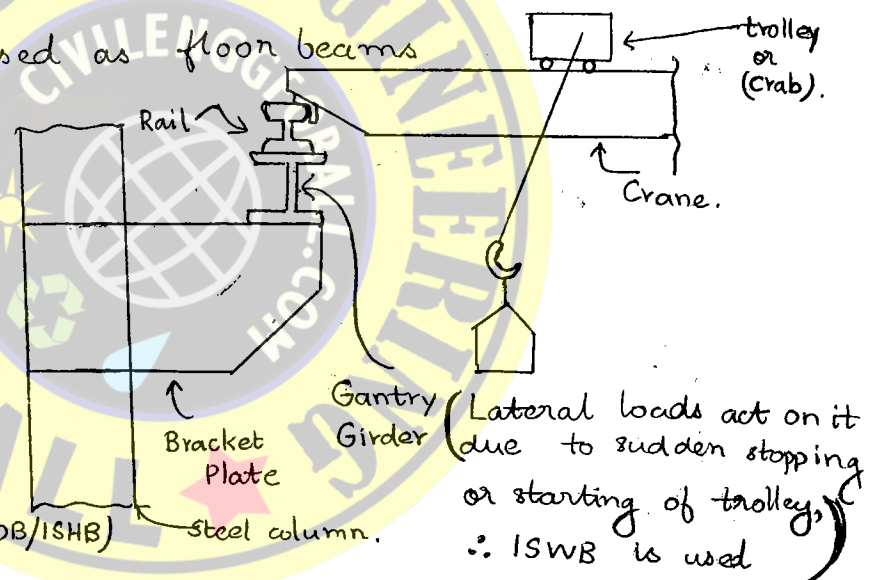
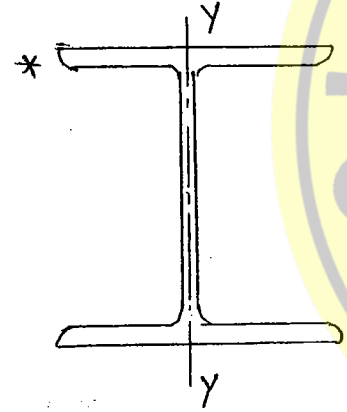
(Max. depth :- 600 mm)

\* Special I-section:

ISSC : Indian Standard Column Section

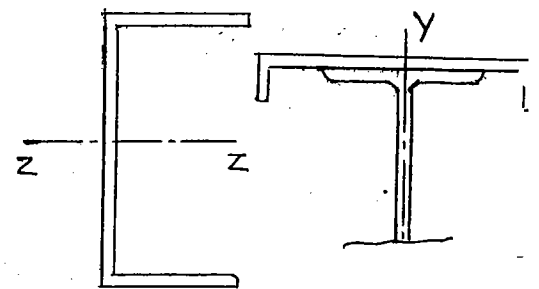
(Max. depth :- 250 mm)

\* ISLB & ISMB are used as floor beams



$$I_{yy}(\text{ISWB}) > I_{yy}(\text{ISLB/ISMB/ISHB})$$

To increase  $I_{yy}$ , sometimes channel sections are also added to the flanges. ∴  $I_{zz}$  of channel section will add to the  $I_{yy}$  of I section.



\* ISHB is used for columns

Sectional area & radius of gyration for ISHB are more compared to its counterparts

$$\text{Critical load carrying capacity, } P_{cr} = \frac{\pi^2 EI}{l^2} = \frac{\pi^2 E A r^2}{l^2}$$

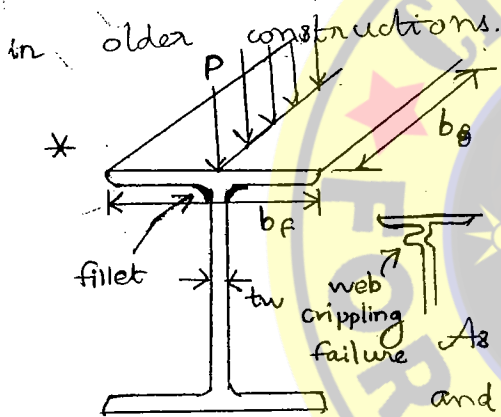
$$P_{cr} = \frac{\pi^2 EA}{(l/r)^2} = \frac{\pi^2 EA}{\lambda^2} \quad \lambda = \frac{l}{r}$$

$$(P_{cr})_{zz} = \frac{\pi^2 EA}{(l/r_{zz})^2} \quad ; \quad (P_{cr})_{yy} = \frac{\pi^2 EA}{(l/r_{yy})^2}$$

$$r_{zz} = \sqrt{\frac{I_{zz}}{A}} \quad ; \quad r_{yy} = \sqrt{\frac{I_{yy}}{A}} \Rightarrow r_{zz} > r_{yy}$$

$$(P_{cr})_{zz} > (P_{cr})_{yy}$$

Columns are designed for  $(P_{cr})_{yy}$  and failure will be along Y-Y axis, However, solid circular sections or hollow circular sections are most efficient column sections, so ISHB used in older constructions.



For the flange, stress =  $\frac{P}{b \times b_f}$

For the web, stress =  $\frac{P}{b \times tw}$

As  $b_f > tw$ , stress conc. occurs in web.

and  $\therefore$  web crippling failure may occur.

$\therefore$  area is increased in fillets to avoid stress concentration.

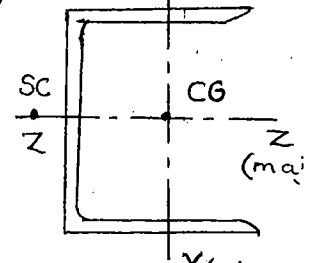
→ Channel or C - Sections

⊙ A channel section may be designated as

ISLC 350 @ 380.6 N/m

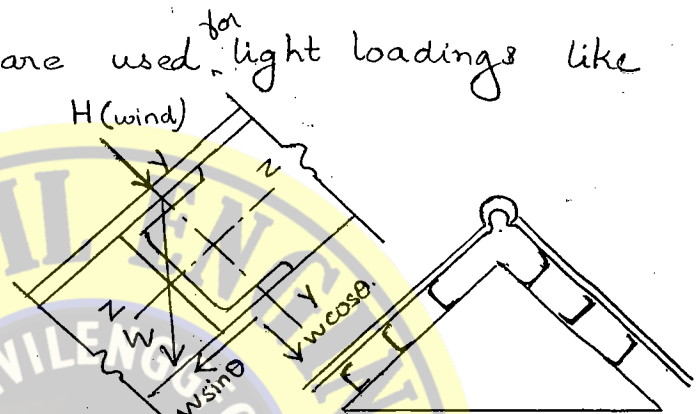
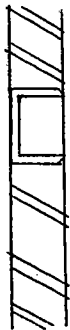
Depth of channel = 350 mm

Weight per running metre  
= 380.6 N/m (≈ 39.5 kg)



\*  $(I_{zz})_{\text{channel}} < (I_{zz})_{\text{I-section}}$

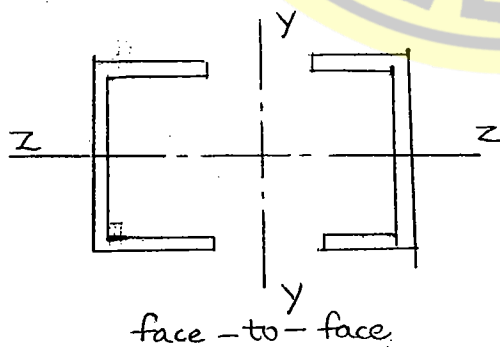
∴ channel sections are used for light loadings like lintels, roof purlins.



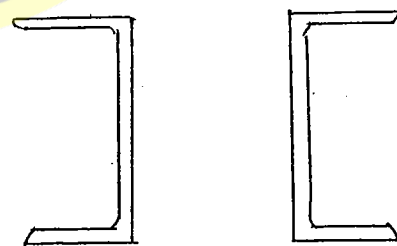
$(H + W \cos \theta)$  cause moment about major axis (Z-Z)  
 $W \sin \theta$  cause moment about minor axis (Y-Y)

∴ channel sections are used for light loads as its more economical than I-sections

\* Channel sections are also used as Built-up Column section



face-to-face



back-to-back

\* Types of Channel Sections.

(i) ISJC - Indian Standard Junior Channels.

(ii) ISLC - Indian Standard Light Channels.

(iii) ISMC

(iv) ISMCP

(v) ISGC.

Medium wt. channel with sloping fl

Medium wt. channel with parallel fl

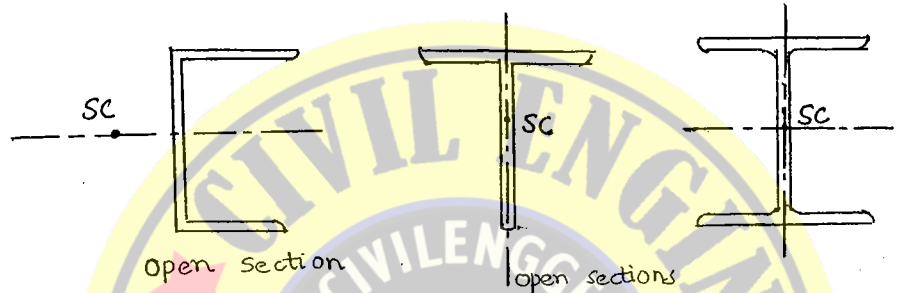
Gate Channels.



\* SC is a point through which resultant transfer shear load must act. if there is to be no twisting or torsion. (section is subjected to BM only).

\* If given member or section has axis of symmetry about both the principal axes, SC is coincident with CG of a section or member.

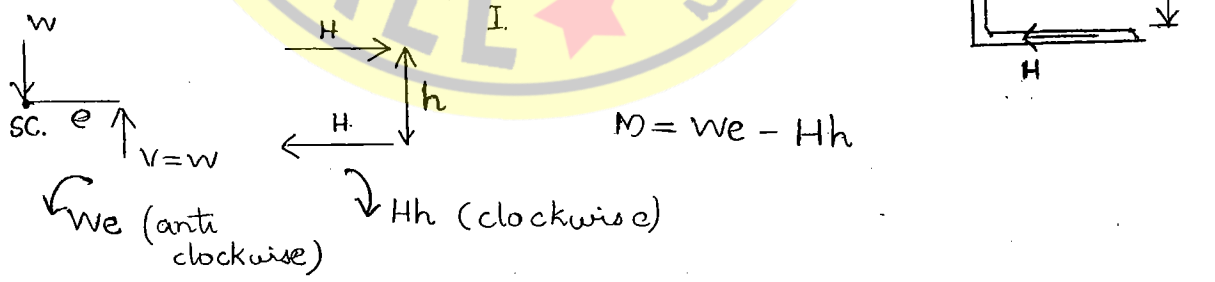
\* If given section is symmetric about one axis, SC will be lying on axis of symmetry.



If load acts at a point different from SC, twisting moment occurs.

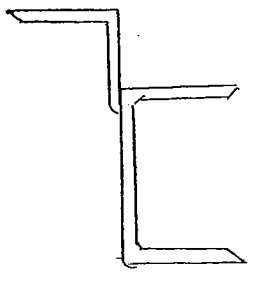
Shear stress,  $q = \frac{VA\bar{y}}{I \cdot b}$

Shear flow,  $Q = q \cdot b = \frac{VA\bar{y}}{I}$



\* If  $w$  acts through SC, the net moment will be reduced.

\* If  $w$  acts at a different point from SC, ' $we$ ' will be clockwise and  $Hh$  will also be. This will increase the net moment.

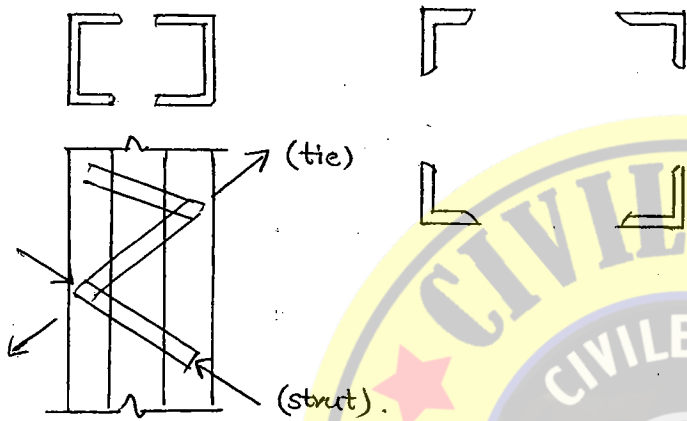
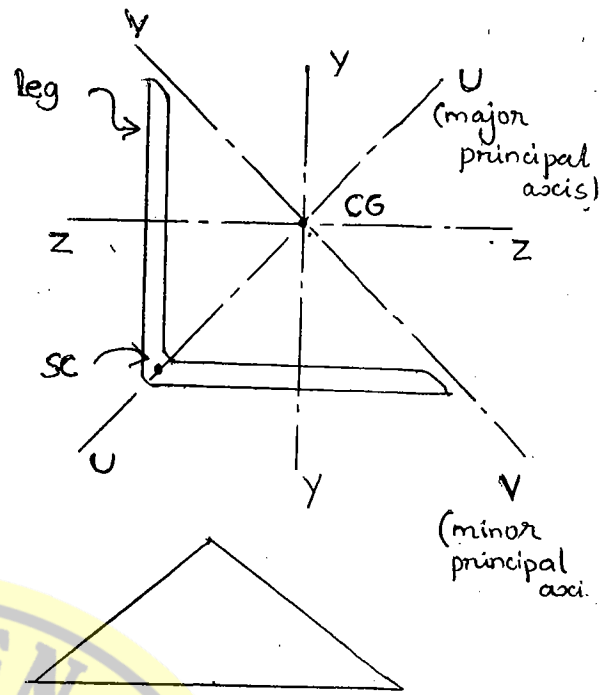


The purpose of angle section:

- a)  $I_{zz}$  increases
- b)  $I_{yy}$  increases.  $\Delta \propto \frac{1}{I}$
- c) Deflection decreases
- d) makes load pass through se.

→ Angle Sections (or) L Section

\* Angle sections are used as:  
 strut (compression) members  
 or tie (tension) members in  
 roof truss, built up columns,  
 bracings etc.



\* Three types of Angles.

(1) Equal Angles.

- > Designated as. ISEA or ISA.
- > Eg: ISEA 100x100x10.
- > excellent strut members

ISEA 100x100x10

$$A = 1902 \text{ mm}^2$$

$$r_{yy} = 191 \text{ mm.}$$

ISA 125x75x10.

$$A = 1903 \text{ mm}^2$$

$$r_{yy} =$$

rd Aug, TURDAY → Indian Standard Bars

(i) Indian Standard Round Bars.

Designated as ISRO 20

→ rivets, bolts, welding rods.



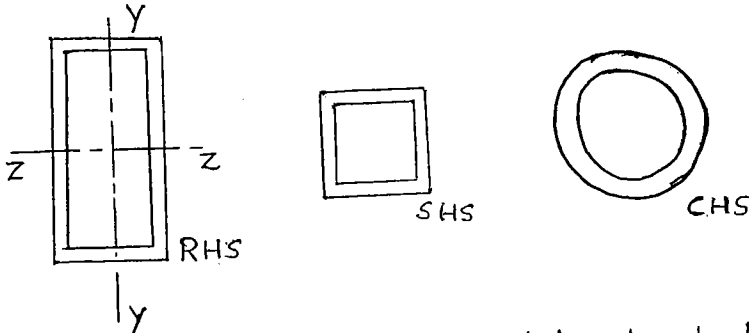
(ii) Indian Standard Square Bars.

Designated as ISSQ 50



→ Indian Standard Tube Section

- (i) Rectangular Hollow Sections. (RHS)
- (ii) Square Hollow Sections (SHS)
- (iii) Circular Hollow Sections (CHS)



To withstand torsional loads, tubular sections are most efficient.

Polar moment of inertia,  $I_p = I_{xx} = I_{zz} + I_{yy}$ .

$$\frac{T}{J} = \frac{f_s}{r}$$

$$T = \frac{f_s}{r} \times J$$

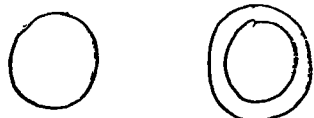
$$(J = I_p)$$

( $I_{zz}$  &  $I_{yy}$  are very large for tubular section)

NOTE:

(i) The best section or economical section for column is Solid Circular section or hollow circular section.

(ii) For same weight (cls area), hollow circular section will provide higher radius of gyration than solid circular section. Hence H.C.S will provide higher compressive strength than S.C.S.



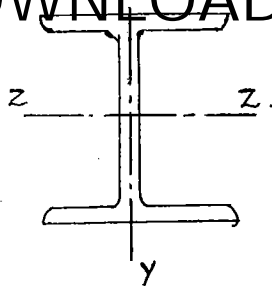
$$r_{SCS} < r_{HCS}$$

$$P_{cr} = \frac{\pi^2 EI}{l^2} = \frac{\pi^2 E A r^2}{l^2}$$

$$\Rightarrow \underline{P_{cr} \propto r^2}$$

For sections having symmetry about both the axes, bending will be about the axis of symmetry.

For sections which are symmetric about only one axis, bending will be about the axis of symmetry or an axis normal to the axis of symmetry.



→ Indian Standard Plates (when  $t \geq 5$  mm).

Designated as ISPL

Eg:- ISPL 2000 X 1000 X 10 mm

Length  $L = 2000$

Breadth  $B = 1000$

Thickness  $t = 10$

→ Indian Standard Sheets (when  $t < 5$  mm)

Designated as ISSH

Eg: ISSH 1000 X 600 X 2 mm.

$L = 1000$

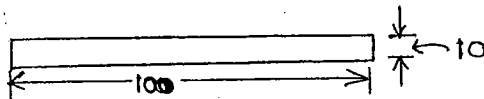
$B = 600$

$t = 2$

→ Indian Standard Flats. (when  $t \geq 5$  mm).

Designated as ISF

Eg: 100 ISF 10



$B = 100$  mm

$t = 10$  mm